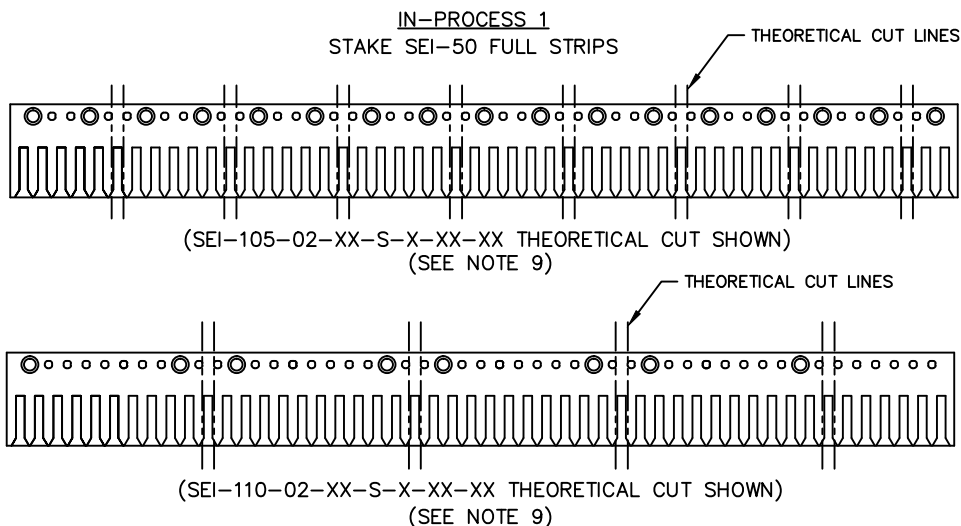


REV. AF

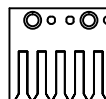
FIG. 1  
IN-PROCESS FOR STAKED ALIGNMENT PINS

UNLESS OTHERWISE NOTED  
DIMENSIONS ARE IN INCHES TOLERANCES ARE:  
ONE PLACE DECIMALS ±.1[.2,5] THREE PLACE DECIMALS ±.005[.13] ANGLES ± 5°  
TWO PLACE DECIMALS ±.01[.3] FOUR PLACE DECIMALS ±.0020[.051]

TITLE: 1mm SINGLE ELEMENT INTERFACE  
DWG NO: SEI-1XX-02-XX-S-X-XX-XX  
SHEET 2 OF 2

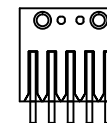


IN-PROCESS 2  
RotoCut TO POSITION

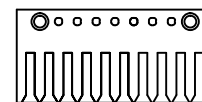


(SEI-105-02-XX-S-AT SHOWN)

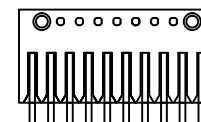
IN-PROCESS 3  
LOAD CONTACTS



(SEI-105-02-XX-S-AT SHOWN)

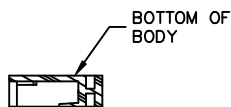
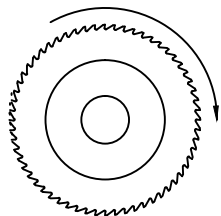


(SEI-110-02-XX-S-AT SHOWN)



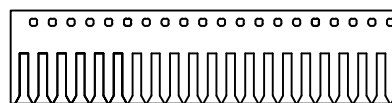
(SEI-110-02-XX-S-AT SHOWN)

FIG. 3  
RotoCut CUT DIRECTION  
(RotoCut BLADE NOT SHOWN TO SCALE)



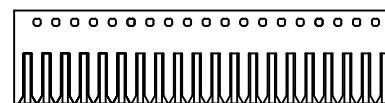
(SEE NOTE 10)

IN-PROCESS 1  
RotoCut TO POSITION



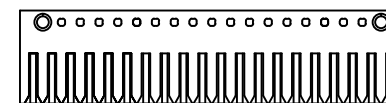
(SEI-120-02-XX-S SHOWN)

IN-PROCESS 2  
LOAD CONTACTS



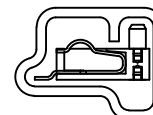
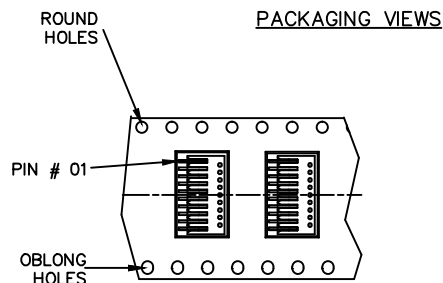
(SEI-120-02-XX-S SHOWN)

IN-PROCESS 3  
STAKE PER CUT STRIP



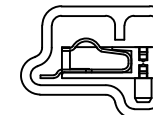
(SEI-120-02-XX-S-AT SHOWN)

FIG. 2  
IN-PROCESS FOR STAKED ALIGNMENT PINS



TUBE VIEW  
PT-1-24-01-68  
TP-12

(SEI-XX-02-XX-S-X-XX-AT SHOWN)



TUBE VIEW  
PT-1-24-01-68  
TP-12

(SEI-XX-02-XX-S-X-XX-AB SHOWN)

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ALL OPTIONS  
I & R VIEW

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EXISPROD/ASSEMBLY/1MM  
SEI-ASM2

MADE BY: T.WERNE 02-01-01

SEI-1XX-02-XX-S-X-XX-XX  
SHEET 2 OF 2